## CLAIMS

 An unsaturated carboxylic acid hemiacetal ester represented by the following formula (1);

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wherein  $R^a$  is a hydrogen atom, a halogen atom, an alkyl group of carbon number 1 to 6 or a haloalkyl group of carbon number 1 to 6,  $R^b$  is a hydrocarbon group having a hydrogen atom at a first poison,  $R^c$  is a hydrogen atom or a hydrocarbon group and  $R^d$  is an organic group having a cyclic skeleton.

- 2. An unsaturated carboxylic acid hemiacetal ester according to Claim 1, wherein a cyclic skeleton in  $\mathbb{R}^d$  is a lactone skeleton or a non-aromatic polycyclic skeleton.
- 3. A process of producing an unsaturated carboxylic acid
  hemiacetal ester, wherein the unsaturated carboxylic acid
  hemiacetal ester represented by the following formula (5);

wherein  $R^a$  is a hydrogen atom, a halogen atom, an alkyl group of carbon number 1 to 6 or a haloalkyl group of carbon number 1 to 6,  $R^c$  is a hydrogen atom or a hydrocarbon group,  $R^d$  is an organic group having a cyclic skeleton and each of  $R^e$  and  $R^f$ 

is a hydrogen atom or a hydrocarbon group; is obtained by allowing an unsaturated carboxylic acid represented by the following formula (3);

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wherein R<sup>a</sup> is a hydrogen atom, a halogen atom, an alkyl group of carbon number 1 to 6 or a haloalkyl group of carbon number 1 to 6;

to react with a vinyl ether compound represented by the following formula (4);

$$\underset{R^{f}}{\overset{R^{c}}{\underset{R^{f}}{\bigcap}}} R^{d} \qquad (4)$$

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wherein  $R^c$  is a hydrogen atom or a hydrocarbon group,  $R^d$  is an organic group having a cyclic skeleton and each of  $R^e$  and  $R^f$  is a hydrogen atom or a hydrocarbon group.

4. A polymeric compound having a repeated unit represented by the formula (I);

wherein Ra is a hydrogen atom, a halogen atom, an alkyl group

of carbon number 1 to 6 or a haloalkyl group of carbon number 1 to 6,  $R^b$  is a hydrocarbon group having a hydrogen atom at a first poison,  $R^c$  is a hydrogen atom or a hydrocarbon group and  $R^d$  is an organic group having a cyclic skeleton.

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- 5. A polymeric compound according to Claim 4, further having a repeated unit corresponding to at least one monomer selected from a monomer having a lactone skeleton, a monomer having a cyclic ketone skeleton, a monomer having an acid anhydride group and a monomer having an imide group; provided that except for a repeated unit represented by the formula (I).
- 6. A polymeric compound according to Claim 4 or Claim 5, further having a repeated unit corresponding to at least one monomer selected from a monomer having a hydroxyl group, a monomer having a mercapto group and a monomer having a carboxyl group.
- 7. A photoresist resin composition containing at least a polymeric compound described in any one of Claim 4 to Claim 6 and a photo-acid generator.
- 8. A process of producing a semi-conductor comprising steps
  20 of coating a photoresist resin composition described in Claim
  7 on a base or substrate to form a resist film and forming a
  pattern through exposure and development.